

Form 21203
(962) Rev.
Printed in U. S. A.

LIST OF PARTS COMPLETE

FOR

MACHINE NO. 251-22

THE SINGER MANUFACTURING COMPANY

List of Parts Complete

for

Machine No. 251-22

No.	Name
8582	Arm Dowel Pin (2)
50608(819)	Arm Hole Plug Screw (top of arm) for plugging hole used to assemble take-up oil wicks
140640(805)	Arm Hole Screw Plug (back of arm)
147109	Arm Hole Screw Plug Gasket
140705(805)	Arm Screw (back)
146552	Arm Screw (front and intermediate) (2)
140315(805)	Arm Screw Stud (back)
149014	Arm Shaft (horizontal) with 1036(830), and 140542(830)
147486	Arm Shaft (horizontal) Bushing (center)
140296(830)	Arm Shaft (horizontal) Bushing (center) Set Screw
147112	Arm Shaft (horizontal) Flanged Bushing (back)
146790	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube
207(850)	Arm Shaft (horizontal) Flanged Bushing (back) Oil Sump Tube Holder Screw
140297(830)	Arm Shaft (horizontal) Flanged Bushing (back) Set Screw
147005	Arm Shaft (horizontal) Flanged Bushing (front)
140279(830)	Arm Shaft (horizontal) Flanged Bushing (front) Set Screw
50555(805)	Arm Shaft (horizontal) Plug Screw (2)
144(804)	Arm Shaft (horizontal) Screw (back)
140640(805)	Arm Shaft (horizontal) Screw Plug (front)
147109	Arm Shaft (horizontal) Screw Plug Washer (fiber)

List of Parts for Machine No. 251-22

No.	Name
147468	Arm Shaft (horizontal) Thrust Collar with two 457(830)
457(830)	Arm Shaft (horizontal) Thrust Collar Set Screw (2)
143013	Arm Shaft (upright)
143014	Arm Shaft (upright) Bevel Gear (lower) right hand spiral with two 1259(830)
1259(830)	Arm Shaft (upright) Bevel Gear (lower) Set Screw (2)
143015	Arm Shaft (upright) Bevel Gear (upper) left hand spiral with two 1259(830)
1259(830)	Arm Shaft (upright) Bevel Gear (upper) Set Screw (2)
143016	Arm Shaft (upright) Bushing (lower)
140410(830)	Arm Shaft (upright) Bushing (lower) Set Screw
147111	Arm Shaft (upright) Bushing (upper)
50504(803)	Arm Shaft (upright) Bushing (upper) Set Screw
147203	Arm Side Shield
147008	Arm Side Shield Wick
16709	Arm Side Shield Wick Spring Holder
147204	Arm Side Shield complete, Nos. 16709, 147008 and 147203
152(819)	Arm Side Shield Screw (2)
51701	Arm Side Shield Screw Nut (2)
147011	Arm Top Cover (back) for 147013 (Aluminum)
147012	Arm Top Cover (back) for 147014 (Aluminum)
147013	Arm Top Cover (back) with Stitch Regulator Plunger complete, Nos. 13288, 64519, 147011 and 147105

List of Parts for Machine No. 251-22

No.	Name
147014	Arm Top Cover (back) with Stitch Regulator Plunger complete, when a longer spool pin (3-1/2 in. long) is required, Nos. 13288, 64519, 143244, 147012 and 147105
	Note: No. 147013 is regularly furnished with this machine.
147015	Arm Top Cover (back) Gasket
51369(813)	Arm Top Cover (back) Screw (4)
143244	Arm Top Cover (back) Spool Pin with Spool Rest, 3-1/2 in. long
147105	Arm Top Cover (back) Stitch Regulator Plunger
140607(819)	Arm Top Cover (back) Stitch Regulator Plunger Hole Plug Screw for plugging the Plunger hole when the Plunger is removed to prevent tampering with the stitch set (for Agents only)
64519	Arm Top Cover (back) Stitch Regulator Plunger Spring
13288	Arm Top Cover (back) Stitch Regulator Plunger Stop Ring
149016	Arm Top Cover (front)
149017	Arm Top Cover (front) with Stitch Regulator Plunger complete, Nos. 13288, 64519, 149016 and 149018
147206	Arm Top Cover (front) Gasket
51369(813)	Arm Top Cover (front) Screw (4)
149018	Arm Top Cover (front) Stitch Regulator Plunger
140607(819)	Arm Top Cover (front) Stitch Regulator Plunger Hole Plug Screw for plugging the Plunger hole when the Plunger is removed to prevent tampering with the Stitch Set (for Agents only)
64519	Arm Top Cover (front) Stitch Regulator Plunger Spring
13288	Arm Top Cover (front) Stitch Regulator Plunger Stop Ring
*147490	Bed

Note: Due to the accuracy required for gear alignment, Bed cannot be supplied separately and can only be sent out as a unit, Arm and Bed assembled.

List of Parts for Machine No. 251-22

No.	Name
143024	Bed Hole Plug
143268	Bed Leg (back)
1518(809)	Bed Leg (back) Nut (2)
12431(819)	Bed Slide (for Agents only)
4307	Bed Slide Spring
725(819)	Bed Slide Spring Screw (2)
12432	Bed Slide complete, Nos. 4307, 12431(819) and two 725(819) (for Agents only)
143373	Bell Crank
143374	Bell Crank Bracket
158(813)	Bell Crank Bracket Screw (2)
143104	Bell Crank Hinge Pin
143375	Bell Crank complete, Nos. 143104, 143373 and 143374
147469	Combination of Feed and Stitch Regulator Parts, Nos. 143015, 143040, 143049, 143087, 143134, 147472-002 and 147473 (for Agents only)
149125	Combination of Needle Feed and Stitch Regulator Parts, Nos. 1662(819), 141143(803), 143087, 147472-002, 149041, 149045, 149046 and 149204
149019-001	Face Plate
12994	Face Plate 149019-001 with 149111
149020	Face Plate Gasket
149111	Face Plate Plug for plugging the Presser Bar Adjustment Hole
152(809)	Face Plate Screw (3)
147470	Feed Bar
147471	Feed Bar 147470 with 147290, 147355, 147356, 272110 and two 1423(803)

List of Parts for Machine No. 251-22

No.	Name
147355	Feed Bar Carrier with two each 158(805) and 140788(805)
158(805)	Feed Bar Carrier Clamping Screw (2)
143031	Feed Bar Carrier Oil Wick
147024	Feed Bar Carrier Oil Wick Holder with 143031
228(805)	Feed Bar Carrier Oil Wick Holder Screw (2)
272110	Feed Bar Connecting Link
1423(803)	Feed Bar Connecting Link Cap Screw (2)
147288	Feed Bar Connecting Link Oil Wick
272111	Feed Bar Connecting Link Oil Wick Clamp
147035	Feed Bar Connecting Link Oil Wick Holder
147289	Feed Bar Connecting Link Oil Wick Holder 147035 with 147288
50579(809)	Feed Bar Connecting Link Oil Wick Holder Screw
147356	Feed Bar Hinge Pin (eccentric)
140788(805)	Feed Bar Hinge Pin Clamping Screw (2)
275054	Feed Dog, 46 needle hole (22 teeth to the inch)
	Note: No. 275054 is furnished as regular to this machine.
149229	Feed Dog, 56 needle hole (22 teeth to the inch)
50117(830)	Feed Dog Screw (2)
147472-002	Feed Eccentric
1375(830)	Feed Eccentric Body Position Screw
1036(830)	Feed Eccentric Body Set Screw (2)
140568(830)	Feed Eccentric Stop Screw (8 stitch)
140256(830)	Feed Eccentric Stop Screw (7 stitch)

List of Parts for Machine No. 251-22

No.	Name
141151(830)	Feed Eccentric Stop Screw (10 stitch)
	Note: No. 141151(830) is regularly furnished with this machine.
140257(830)	Feed Eccentric Stop Screw (5-1/2 stitch)
140258(830)	Feed Eccentric Stop Screw (14 stitch)
147473	Feed Lifting Eccentric and Arm Shaft (horizontal) Bevel Gear, right hand spiral with 1259(830), 140333(830) and 143088
140333(830)	Feed Lifting Eccentric Position Screw
1259(830)	Feed Lifting Eccentric Set Screw
147025-001	Feed Lifting Rock Shaft
13998	Feed Lifting Rock Shaft 147025-001 with 13996
147030-001	Feed Lifting Rock Shaft Nos. 13998, 140359(805), 143236, 147038 and suitable length of No. 1229 White Lighter Wicking
147028	Feed Lifting Rock Shaft Bushing (2)
447(830)	Feed Lifting Rock Shaft Bushing Set Screw (2)
147029	Feed Lifting Rock Shaft Collar with two 460(830) (2)
460(830)	Feed Lifting Rock Shaft Collar Set Screw (4)
143040	Feed Lifting Rock Shaft Connecting Rod
140230(803)	Feed Lifting Rock Shaft Connecting Rod Hinge Screw
1518(809)	Feed Lifting Rock Shaft Connecting Rod Hinge Screw Nut
149074	Feed Lifting Rock Shaft Crank (back) with 140228(830)
140228(830)	Feed Lifting Rock Shaft Crank (back) Clamping Screw
147290	Feed Lifting Rock Shaft Crank (front) with 140915(830)
140915(830)	Feed Lifting Rock Shaft Crank (front) Clamping Screw
140359(805)	Feed Lifting Rock Shaft Oil Plug Screw
143236	Feed Lifting Rock Shaft Oil Plug Screw Washer (fiber)

List of Parts for Machine No. 251-22

No.	Name
147037	Feed Lifting Rock Shaft Oil Wick (short) (for Agents only) (2)
147038	Feed Lifting Rock Shaft Oil Wick (long)
13996	Feed Lifting Rock Shaft Oil Wick
147040-001	Feed Rock Shaft
13999	Feed Rock Shaft 147040-001 with 13996
147041-001	Feed Rock Shaft Nos. 140359(805), 143236, 147046 and suitable length of No. 1229 White Lighter Wicking
147042	Feed Rock Shaft Bushing (back)
447(830)	Feed Rock Shaft Bushing (back) Set Screw
147043	Feed Rock Shaft Bushing (front)
447(830)	Feed Rock Shaft Bushing (front) Set Screw
147029	Feed Rock Shaft Collar with two 460(830)
460(830)	Feed Rock Shaft Collar Set Screw (2)
143049	Feed Rock Shaft Connecting Rod
140230(803)	Feed Rock Shaft Connecting Rod Hinge Screw
1518(809)	Feed Rock Shaft Connecting Rod Hinge Screw Nut
146099	Feed Rock Shaft Crank with 140228(830)
140228(830)	Feed Rock Shaft Crank Clamping Screw
140359(805)	Feed Rock Shaft Oil Plug Screw
143236	Feed Rock Shaft Oil Plug Screw Washer (fiber)
147045	Feed Rock Shaft Oil Wick (short) for Agents only (2)
147046	Feed Rock Shaft Oil Wick (long)
13996	Feed Rock Shaft Oil Wick
50190(809)	Guide Thumb Screw

List of Parts for Machine No. 251-22

No.	Name
147139	Machine Pulley small rim Diam. (disc power) "V" belt groove 2.9 in. diam., with two 51283(830)
	Note: No. 147139 is regularly furnished.
51283(830)	Machine Pulley Set Screw (2)
147140	Machine Pulley large rim Diam. (disc power) "V" belt groove 2.9 in. diam., with two 51283(830)
147163	Needle Bar (hollow)
147164	Needle Bar 147163 with 143386
147492-001	Needle Bar Connecting Link
140231(803)	Needle Bar Connecting Link Cap Screw
143056	Needle Bar Connecting Link Roller Bearing (18)
149028	Needle Bar Connecting Stud with 140706(803)
140706(803)	Needle Bar Connecting Stud Clamping Screw
147074	Needle Bar Connecting Stud Oil Wick
140542(830)	Needle Bar Crank Position Screw
149029-001	Needle Bar Frame with 468(830) and 1454(830)
1454(830)	Needle Bar Frame Clamping Screw
149030	Needle Bar Frame Crank with 50443(803)
50443(803)	Needle Bar Frame Crank Clamping Screw
149032	Needle Bar Frame Crank Connecting Stud
1095(803)	Needle Bar Frame Crank Connecting Stud Cap Screw
149033	Needle Bar Frame Crank Connecting Stud Pin
147222	Needle Bar Frame Crank Shaft
147224	Needle Bar Frame Crank Shaft Bushing (back)

List of Parts for Machine No. 251-22

No.	Name
624(830)	Needle Bar Frame Crank Shaft Bushing (back) Set Screw
147225	Needle Bar Frame Crank Shaft Bushing (front)
440(830)	Needle Bar Frame Crank Shaft Bushing (front) Set Screw
147227	Needle Bar Frame Crank Shaft Feeder Oil Wick
147047	Needle Bar Frame Crank Shaft Feeder Oil Wick Clamping Plate
197(805)	Needle Bar Frame Crank Shaft Feeder Oil Wick Clamping Plate Screw
140359(805)	Needle Bar Frame Crank Shaft Oil Plug Screw (2)
143236	Needle Bar Frame Crank Shaft Oil Plug Screw Washer (2)
143031	Needle Bar Frame Crank Shaft Oil Wick (long)
147226	Needle Bar Frame Crank Shaft Oil Wick (short) (4)
149034	Needle Bar Frame Hinge Stud
149035	Needle Bar Frame Hinge Stud Bushing
141004(869)	Needle Bar Frame Hinge Stud Bushing Set Screw (2)
147053	Needle Bar Frame Hinge Stud Oil Wick
149036	Needle Bar Frame Oil Retainer
149037	Needle Bar Frame Oil Retainer 149036 with 147074
147074	Needle Bar Frame Oil Retainer Oil Wick
149039	Needle Bar Frame Oil Retainer Collar with 735(830)
735(830)	Needle Bar Frame Oil Retainer Collar Set Screw
149040	Needle Bar Frame Oil Retainer Felt Pad
147142	Needle Bar Frame Oil Wick
149041	Needle Bar Frame Oil Wick Holder
1484(803)	Needle Bar Frame Oil Wick Holder Screw

List of Parts for Machine No. 251-22

No.	Name
143327	Needle Bar Thread Guard
665(809)	Needle Bar Thread Guard Screw
149234	Needle Bar Timing Indicator
468(830)	Needle Bar Timing Indicator Set Screw
143386	Needle Clamp 143328 with 665(809) and 143327
143328	Needle Clamp with 140119(830)
140119(830)	Needle Clamp Screw
147472	Needle Feed Eccentric
1375(830)	Needle Feed Eccentric Body Position Screw
1036(830)	Needle Feed Eccentric Body Set Screw (2)
149042	Needle Feed Eccentric Connecting Rod
141143(803)	Needle Feed Eccentric Connecting Rod Hinge Screw
1662(819)	Needle Feed Eccentric Connecting Rod Hinge Screw Nut
149204	Needle Feed Eccentric Connecting Rod Crank with 50443(803)
50443(803)	Needle Feed Eccentric Connecting Rod Crank Clamping Screw
149044	Needle Feed Stitch Regulator
149045	Needle Feed Stitch Regulator 149044 with 140549(805), 143086 and 143378
143086	Needle Feed Stitch Regulator Locking Slide
143087	Needle Feed Stitch Regulator Locking Slide Ratchet Wheel
143088	Needle Feed Stitch Regulator Locking Slide Ratchet Wheel Pin
149046	Needle Feed Stitch Regulator Locking Slide Ratchet Wheel Retaining Collar with 143088 and two 1259(830)
1259(830)	Needle Feed Stitch Regulator Locking Slide Ratchet Wheel Retaining Collar Set Screw (2)

List of Parts for Machine No. 251-22

No.	Name
143378	Needle Feed Stitch Regulator Locking Slide Spring
140549(805)	Needle Feed Stitch Regulator Locking Slide Spring Screw
146591	Oil Flow Body
143061	Oil Flow Body Gasket (2)
143062	Oil Flow Window
143063	Oil Flow Window Cap
50257(809)	Oil Flow Window Cap Screw (4)
143370	Oil Lead
51369(805)	Oil Lead Screw
143064	Oil Pipe for 147106
143384	Oil Pipe for Oiling Rotating Hook Shaft (front) Bearing
143065	Oil Pipe Clamping Sleeve
143066	Oil Pipe Clamping Sleeve Nut
147106	Oil Pipe complete, from Oil Pump to Arm Shaft (horizontal) Center Bearing Nos. 143064, 143065 and 143066 (for Agents only)
143387	Oil Pipe 143384 with 143124 for oiling Rotating Hook Shaft Front Bearing (for Agents only)
143124	Oil Pipe Clamping Sleeve
143125	Oil Pipe Clamping Sleeve Nut
143126	Oil Pipe Clamping Sleeve Nut Adaptor
143070	Oil Pump (centrifugal) Body with 143126
143071	Oil Pump (centrifugal) Body Position Pin (2)
157(805)	Oil Pump (centrifugal) Body Screw (3)
143072	Oil Pump (centrifugal) Cover

List of Parts for Machine No. 251-22

No.	Name
143073	Oil Pump (centrifugal) Impeller
50123(805)	Oil Pump (centrifugal) Impeller Locking Screw
143074	Oil Pump(centrifugal) Screen
143075	Oil Pump (centrifugal) Screen Frame
189(805)	Oil Pump (centrifugal) Screen Frame Screw (4)
147107	Oil Removing Wick (head end)
146745	Oil Removing Wick (head end) Holder Body
147108	Oil Removing Wick (head end) Holder Body 146745 with 146698 and 147107 (for Agents only)
140553(805)	Oil Removing Wick (head end) Holder Body Hinge Screw
146698	Oil Removing Wick (head end) Holder Body Spring
149205	Oil Removing Wick (head end) Hinge Plate and Cover
147055	Oil Removing Wick (head end) Hinge Plate and Cover Gasket
197(819)	Oil Removing Wick (head end) Hinge Plate and Cover Screw (4)
149206	Oil Removing Wick (head end) Holder Body complete, Nos. 140553(805), 146698, 146745, 147055, 147107 and 149205
147141	Oil Wick, 11 in. long for oiling Take-up Lever, Take-up Lever Link, Needle Bar Connecting Link and Thread Take-up Lever Link Hinge Bearing (2)
149224	Oil Wick Holder Plug (felt)
147245	Oil Wick Holder with two 147141
140232(809)	Oil Wick Holder Screw
143295	Pair of Gears for Lower Shaft Nos. 143014 and 143081 (for Agents only)
147476	Pair of Gears for Upper Shaft Nos. 143015 and 147473 (for Agents only)
147057	Presser Bar (hollow)

List of Parts for Machine No. 251-22

No.	Name
147058	Presser Bar Bushing (lower)
	Note: No. 143184 is used in place of No. 147058 when using Quilter or Finger Guards.
149227	Presser Bar Bushing (lower) Washer
1133(830)	Presser Bar Bushing (lower) Set Screw
147246	Presser Bar Guide Bracket with 140608(830)
140608(830)	Presser Bar Guide Bracket Clamping Screw
147247	Presser Bar Lifter
69(850)	Presser Bar Lifter Hinge Screw
147445	Presser Bar Lifting Lever with 454(830)
143108	Presser Bar Lifting Lever Connecting Rod
1611(819)	Presser Bar Lifting Lever Connecting Rod Nut
1611(819)	Presser Bar Lifting Lever Connecting Rod Lock Nut
143191	Presser Bar Lifting Lever Connecting Rod Oil Mist Retaining Disc (felt)
143109	Presser Bar Lifting Lever Connecting Rod Swivel
802(819)	Presser Bar Lifting Lever Hinge Screw
147249	Presser Bar Lifting Lever Link
147250	Presser Bar Lifting Lever Pin
454(830)	Presser Bar Lifting Lever Pin Set Screw
146610	Presser Bar Lifting Lever Spring
147291	Presser Bar Spring
2070	Presser Bar Spring Washer
62527	Presser Foot Hinge Pin
52426	Presser Foot Plate

List of Parts for Machine No. 251-22

No.	Name
52390	Presser Foot Shank
26231	Presser Foot Spring
52427	Presser Foot (spring hinged) complete, Nos. 26231, 52390, 52426 and 62527
140390(830)	Presser Foot Screw
147091	Pressure Regulating Thumb Screw and Presser Bar Guide
51614(809)	Pressure Regulating Thumb Screw Lock Nut
149141	Rotating Hook (air-cooled) with 143301 and two 1253(830)
149142	Rotating Hook (air-cooled) 149141 with 143351, 149066 and four 1053(805)
149172	Rotating Hook (air-cooled) 149142 with 149064, 149065 and three 1367(805)
149145	Rotating Hook (air-cooled) 149142 with 149065 and three 1367(805) (for Agents only)
<u>149173</u>	Rotating Hook (air-cooled) 149172 with 149063
272152	Rotating Hook Bobbin
149060	Rotating Hook Bobbin Case
149061	Rotating Hook Bobbin Case 149060 with 591(806), 1380(805) and 40394
40392	Rotating Hook Bobbin Case Latch
125320	Rotating Hook Bobbin Case Latch Lever
2974	Rotating Hook Bobbin Case Latch Lever Fulcrum Pin
2975	Rotating Hook Bobbin Case Latch Spring
592(805)	Rotating Hook Bobbin Case Latch Stop Screw
40393	Rotating Hook Bobbin Case Latch Hinge, Nos. 2974, 40392, and 125320 (for Agents only)
591(806)	Rotating Hook Bobbin Case Tension Regulating Screw

List of Parts for Machine No. 251-22

No.	Name
40394	Rotating Hook Bobbin Case Tension Spring
1380(805)	Rotating Hook Bobbin Case Tension Spring Screw
149063	Rotating Hook Bobbin Case complete, Nos. 592(805), 2974, 2975, 40392, 125320 and 149061
149064	Rotating Hook Bobbin Case Holder
149124	Rotating Hook Bobbin Case Holder Position Bracket
	Note: No. 149124 is regularly furnished for No. 251-22 Machine unless No. 149123 is specified on order.
149123	Rotating Hook Bobbin Case Holder Position Bracket for heavy thread application
704(809)	Rotating Hook Bobbin Case Holder Position Bracket Screw
140551(803)	Rotating Hook Oil Flow Regulating Thumb Screw
143383	Rotating Hook Oil Flow Regulating Thumb Screw Spring
233(805)	Rotating Hook Oil Flow Regulating Thumb Screw Spring Screw
143301	Rotating Hook Oil Wick (felt)
149065	Rotating Hook Section
1367(805)	Rotating Hook Section Screw (3)
1253(830)	Rotating Hook Set Screw (2)
143347	Rotating Hook Shaft with 143350
147130	Rotating Hook Shaft 143347 with 147131
143081	Rotating Hook Shaft Bevel Gear (left hand spiral) with two 1259(830)
1259(830)	Rotating Hook Shaft Bevel Gear Set Screw (2)
143082	Rotating Hook Shaft Bushing (back)
140259(830)	Rotating Hook Shaft Bushing (back) Set Screw
143382	Rotating Hook Shaft Bushing (front)

List of Parts for Machine No. 251-22

No.	Name
1285(830)	Rotating Hook Shaft Bushing (front) Set Screw
143042	Rotating Hook Shaft Oil Filter Wick
143349-002	Rotating Hook Shaft Oil Filter Wick Holder
143350	Rotating Hook Shaft Oil Filter complete, Nos. 143042 and 143349-002
147131	Rotating Hook Shaft Oil Retaining Collar with two 50429(830)
50429(830)	Rotating Hook Shaft Oil Retaining Collar Set Screw (2)
149066	Rotating Hook Thread Guard
1053(805)	Rotating Hook Thread Guard Screw (4)
143351	Rotating Hook Wiper
149067	Slack Thread Regulator
190(805)	Slack Thread Regulator Screw
143085	Stitch Regulator
143134	Stitch Regulator 143085 with 140549(805), 143086 and 143378
143086	Stitch Regulator Locking Slide
143087	Stitch Regulator Locking Slide Ratchet Wheel
143088	Stitch Regulator Locking Slide Ratchet Wheel Pin
143378	Stitch Regulator Locking Slide Spring
140549(805)	Stitch Regulator Locking Slide Spring Screw
2102	Tension Disc (2)
1560(803)	Tension Regulating Thumb Nut
1560(803)	Tension Regulating Thumb Nut Lock Nut
147151	Tension Releasing Disc
149068	Tension Releasing Lever Body

List of Parts for Machine No. 251-22

No.	Name
149069	Tension Releasing Lever (adjustable) 149068 with 50123(819) and 147161
50123(819)	Tension Releasing Lever (adjustable) Screw
147161	Tension Releasing Lever Segment
12398	Tension Releasing Lever Hinge Pin
12329	Tension Releasing Lever Spring
32574	Tension Releasing Pin
147152	Tension Spring
140873(803)	Tension Stud
147292	Tension Stud 140873(803) with two 1560(803)
147293	Tension complete, Nos. 32574, 52083, 52394, 147151, 147152, 147292 and two 2102 (for Agents only)
50305(803)	Tension Stud Set Screw
147090	Thread Eyelet (side of arm) (upper)
149071	Thread Eyelet (side of arm) (lower)
147069	Thread Guard (side of arm)
210957	Thread Retainer (lower) Stud
460(830)	Thread Retainer (lower) Stud Set Screw
210958	Thread Retainer (lower) Stud Collar
210993	Thread Retainer (lower) Sleeve
223844	Thread Retainer (lower) Spring
149218	Thread Retainer (lower) Bracket and Arm Thread Shield
149219	Thread Retainer (lower) Bracket and Arm Thread Shield complete, Nos. 149218, 210957, 210958, 210993 and 223844
227(803)	Thread Retainer (lower) Bracket and Arm Thread Shield Screw (2)

List of Parts for Machine No. 251-22

No.	Name
149128-001	Thread Take-up Crank with Thread Take-up Lever, Nos. 147193 and eighteen 143056 (for Agents only)
149201-002	Thread Take-up Crank and Thread Take-up Lever complete, Nos. 149028, 147193 and eighteen 143056
149202-002	Thread Take-up Crank and Thread Take-up Lever complete, Nos. 147075 and 149201-002 (for Agents only)
140609(830)	Thread Take-up Crank Clamping Screw
147070	Thread Take-up Crank Clamping Screw Hole Plug Gasket
140610(819)	Thread Take-up Crank Clamping Screw Hole Plug Screw
1036(830)	Thread Take-up Crank Set Screw
147193	Thread Take-up Crank Wearing Plate
147156	Thread Take-up Lever Guard
147077	Thread Take-up Lever Guard Gasket
152(819)	Thread Take-up Lever Guard Screw (2)
147073	Thread Take-up Lever Link Hinge Stud
147074	Thread Take-up Lever Link Hinge Stud Oil Wick
435(830)	Thread Take-up Lever Link Hinge Stud Set Screw
147075	Thread Take-up Lever Link Hinge Stud 147073 with 147074
143056	Thread Take-up Lever Roller Bearing (18)
147079	Thread Take-up Lever Thread Eyelet Bushing
52394	Thread Take-up Spring
52083	Thread Take-up Spring Regulator with 50305(803)
448(830)	Thread Take-up Spring Regulator Set Screw
149225	Throat Plate (10 stitches per inch and up) for 275054

Note: No. 149225 is furnished as regular to this machine.

List of Parts for Machine No. 251-22

No.	Name
691(850)	Throat Plate Screw (2)
143176	Trade Mark Rivet (2)
143176	Number Plate Rivet (2)
Cat. No. 2270 (16 x 257)	Needle

FITTINGS

For Chaining-off

149211	Feed Dog (22 teeth to the inch)
62527	Presser Foot Hinge Pin
52426	Presser Foot Plate
52390	Presser Foot Shank
26231	Presser Foot Spring
52427	Presser Foot (spring hinged) complete, Nos. 26231, 52390, 52423 and 62527
275069	Throat Plate (5-1/2 stitches to 10 stitches per inch)

CHAINING-OFF FOR WASH AND WEAR WORK

147305-001	Feed Dog, two row feed, 28 teeth, (22 teeth to the inch)
147494	Presser Foot complete
147374-001	Throat Plate, two row feed (10 stitches and up)
147315-001	Feed Dog, three row feed, 28 teeth, (22 teeth to the inch)
147494	Presser Foot complete
147346-001	Throat Plate, three row feed (10 stitches and up)

List of Parts for Machine No. 251-22

FOR CORSET WORK

No.	Name
275057	Feed Dog, 46 needle hole (22 teeth to the inch)
62527	Presser Foot Hinge Pin
149075	Presser Foot Plate
149080	Presser Foot Shank with 442(830) and 1695(809)
442(830)	Presser Foot Shank Adjusting Screw
1695(809)	Presser Foot Shank Adjusting Screw Nut
149081	Presser Foot (hinged) complete, Nos. 62527, 149075 and 149080
275071	Throat Plate

FOR GENERAL WORK

275005	Feed Dog, 40 needle hole (15 teeth to the inch)
275006	Feed Dog, 50 needle hole (22 teeth to the inch)
275007	Feed Dog, 46 needle hole (15 teeth to the inch)
275097	Feed Dog, 35 needle hole (15 teeth to the inch)
62527	Presser Foot Hinge Pin
62926	Presser Foot Shank
26231	Presser Foot Spring
149075	Presser Foot Plate
149076	Presser Foot (hinged) complete, Nos. 26231, 62527, 62926 and 149075
275018	Throat Plate
149021	Feed Dog 28 teeth (22 teeth to the inch)
149232	Feed Dog (22 teeth to the inch) for 149233

List of Parts for Machine No. 251-22

FOR GENERAL WORK (Cont'd)

No.	Name
62527	Presser Foot Hinge Pin
149026	Presser Foot Plate
62926	Presser Foot Shank
26231	Presser Foot Spring
149027	Presser Foot (spring hinged) complete, Nos. 26231, 62527, 62926 and 149026
149022	Throat Plate (5-1/2 stitches to 10 stitches per inch)
149023	Throat Plate (7 stitches to 10 stitches per inch)
149024	Throat Plate (14 stitches per inch and up)
149222	Throat Plate (10 stitches per inch and up)
149233	Throat Plate (5-1/2 stitches to 10 stitches per inch) for 149232 (narrow slotted needle hole)

FOR SEAMING OF LIGHT MATERIALS

275053	Feed Dog, 50 needle hole (22 teeth to the inch)
62527	Presser Foot Hinge Pin
62926	Presser Foot Shank
26231	Presser Foot Spring
149075	Presser Foot Plate
149076	Presser Foot (hinged) complete, Nos. 26231, 62527, 62926 and 149075
275067	Throat Plate

FOR STITCHING WORK SHIRTS, OVERALLS, RAINCOATS
AND CLOTHING GENERALLY

275007	Feed Dog, 46 needle hole (15 teeth to the inch)
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List of Parts for Machine No. 251-22

FOR STITCHING WORK SHIRTS, OVERALLS, RAINCOATS
AND CLOTHING GENERALLY (Cont'd)

No.	Name
62527	Presser Foot Hinge Pin
149075	Presser Foot Plate
149080	Presser Foot Shank with 442(830) and 1695(809)
442(830)	Presser Foot Shank Adjusting Screw
1695(809)	Presser Foot Shank Adjusting Screw Nut
149081	Presser Foot (hinged) complete, Nos. 62527, 149075 and 149080
275018	Throat Plate
275077	Feed Dog, 46 needle hole (20 teeth to the inch)
62527	Presser Foot Hinge Pin
149075	Presser Foot Plate
149080	Presser Foot Shank with 442(830) and 1695(809)
442(830)	Presser Foot Shank Adjusting Screw
1695(809)	Presser Foot Shank Adjusting Screw Nut
149081	Presser Foot (hinged) complete, Nos. 62527, 149075 and 149080
275087	Throat Plate

FOR OPERATIONS REQUIRED ATTACHMENTS SET
CLOSER TO THE NEEDLE

275009	Feed Dog, 46 needle hole (20 teeth to the inch)
62527	Presser Foot Hinge Pin
62926	Presser Foot Shank
26231	Presser Foot Spring
149075	Presser Foot Plate

List of Parts for Machine No. 251-22

FOR OPERATIONS REQUIRED ATTACHMENTS SET
CLOSER TO THE NEEDLE (Cont'd)

No.	Name
149076	Presser Foot (hinged) complete, Nos. 26231, 62527, 62926 and 149075
275019	Throat Plate

FOR ZIPPER WOOLEN JACKET WORK

275058	Feed Dog, 40 needle hole (15 teeth to the inch)
62527	Presser Foot Hinge Pin
62926	Presser Foot Shank
149026	Presser Foot Plate
26231	Presser Foot Spring
149027	Presser Foot (hinged) complete, Nos. 26231, 62527, 62926 and 149026
275072	Throat Plate

PRESSER FEET

149077	Presser Foot (solid)
26276	Presser Foot Hinge Pin
62926	Presser Foot Shank
149082	Presser Foot Plate
149083	Presser Foot (hinged) complete, Nos. 26276, 62926 and 149082

FITTINGS

149214	Presser Foot Plate (right)
149216	Presser Foot Plate (left)
18055	Presser Foot Plate Pin

List of Parts for Machine No. 251-22

FITTINGS (Cont'd)

No.	Name
143209	Presser Foot Shank for 149215
143217	Presser Foot Shank for 149217
143317	Presser Foot Yielding Plate (left)
143318	Presser Foot Yielding Plate (right)
143320	Presser Foot Yielding Plate Spring
149215	Presser Foot (hinged) with left hand Yielding Plate complete, Nos. 18055, 143209, 143317, 143320 and 149214
149217	Presser Foot (hinged) with right hand Yielding Plate complete, Nos. 18055, 143217, 143318, 143320 and 149216

SPECIAL FITTINGS FOR AGENTS ONLY

147305-001	Feed Dog, for two row feed, 28 teeth (22 teeth to the inch) for use with 147374-001 and 147494
147315-001	Feed Dog, for three row feed, 28 teeth (22 teeth to the inch) for use with 147346-001 and 147494
147346-001	Throat Plate, for three row feed, with Chaining Bar (10 stitches and up) for use with 147315-001 and 147494
147374-001	Throat Plate, for two row feed, with Chaining Bar (10 stitches and up) for use with 147305-001 and 147494

In consequence of the above, the following existing fitting is to be used in conjunction with Feed Dogs, Nos. 147305-001, 147315-001 and Throat Plates Nos. 147346-001 and 147374-001.

EXISTING FITTING

147494	Presser Foot (spring hinged) complete, Nos. 26231, 62527, 147307 and 147493
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ACCESSORIES

No.	Name
52239	Arm Spool Pin and Thread Eyelet
8879	Arm Spool Pin Washer
272152	Bobbin (2)
25878	Guide
	Bobbin Winder (see page headed "Bobbin Winder")
143308	Machine Base and Oil Reservoir Cushion (4)
	Machine Base (see page headed "Machine Base and Oil Reservoir")
12361	Machine Hinge Connection (2)
41400	Machine Rest Pin (wood)
Cat. No. 2270 (16 x 257)	Needle (6)
121741	One Quart Can filled with light grade stainless oil
	Knee Lifter Rock Shaft Knee Arm Complete (see page headed Knee Lifter Parts)
228476	Screw Driver (small)
120440	Screw Driver (large)
120441	Screw Driver Blade
120089	Screw Driver Ferrule
259477	Screw Driver 5 in. long
146057	Wrench (socket) for 140609(830)
8908	Wrench
11140	Wrench
	Note: Wrenches No. 8908, 11140 and 146057 are not regularly furnished.
228776	Thread Unwinder complete

BOBBIN WINDER NO. 259462

No.	Name
259428	Brake (leather)
259429	Brake Clamp
200113(806)	Brake Clamp Screw
225453	Frame with 202277 and 259660
225454	Frame Hinge Pin
202277	Frame Oil Packing (wick)
259660	Frame Oil Well Washer
225455	Frame Spring
225456	Frame Spring Plunger
259461	Pulley with 200380(803)
200380(803)	Pulley Set Screw
225381	Spindle
225444	Stop Latch
200056(805)	Stop Latch Screw
225458	Stop Latch Thumb Lever
225459	Stop Latch Thumb Lever Hinge Stud
225459	Stop Latch Thumb Lever Joint Stud
202478	Stop Latch Trip Lever
200299(819)	Stop Latch Trip Lever Hinge Screw
225461	Tension Bracket with 201499(819)
200082(804)	Tension Bracket Screw
228026	Tension Bracket Screw Washer
2102	Tension Disc (2)
13710	Tension Spring

BOBBIN WINDER NO. 259462 (Cont'd)

No.	Name
201499(819)	Tension Stud
201572(819)	Tension Stud Thumb Nut
225462	Bobbin Winder Tension Bracket complete, Nos. 13710, 201572(819), 225461 and two 2102
259662	Bobbin Winder and Tension Bracket Base
259462	Bobbin Winder complete, Nos. 200056(805), 200082(804), 200113(806), 200299(819), 202478, 225381, 225444, 225453, 225454, 225455, 225456, 225458, 225462, 228026, 259428, 259429, 259461, 259662, two each 225459 and wood screws 3/4 in. No. 12 R.H.B.

KNEE LIFTER PARTS

147480	Bell Crank Plunger
143280	Rock Shaft
147481	Rock Shaft 143280 with 147482-001, 147483 and 147485
147482-001	Rock Shaft Crank with 140351(830) and 143282
140350(803)	Rock Shaft Crank Adjusting Screw
143282	Rock Shaft Crank Adjusting Screw 140350(803) with 51649(809)
51649(809)	Rock Shaft Crank Adjusting Screw Lock Nut
140351(830)	Rock Shaft Crank Clamping Screw
147487	Rock Shaft Knee Arm
147489	Rock Shaft Knee Arm Hub with 140351(830) and 140737(869)
140351(830)	Rock Shaft Knee Arm Hub Clamping Screw
140737(869)	Rock Shaft Knee Arm Set Screw
147488	Rock Shaft Knee Arm complete, Nos. 2767, 147487 and 147489
2767	Rock Shaft Knee Arm Plate with 356(803)

KNEE LIFTER PARTS (Cont'd)

No.	Name
356(803)	Rock Shaft Knee Arm Plate Set Screw
147485	Rock Shaft Spring
147483	Rock Shaft Stop Dog with 140351(830)
140351(830)	Rock Shaft Stop Dog Clamping Screw
147484	Rock Shaft complete, Nos. 147481 and 147488

MACHINE BASE AND OIL RESERVOIR

147491	Machine Base and Oil Reservoir
143257	Machine Base and Oil Reservoir Gasket (cork)
50741(805)	Machine and Machine Base and Oil Reservoir Screw (for shipping purposes)
140343(805)	Machine and Machine Base and Oil Reservoir Screw Hole Plug Screw
149121	Machine Base and Oil Reservoir (large) with Knee Lifter Rock Shaft Nos. 50741(805), 143257, 143280, 147480, 147482-001, 147483, 147485 and 147491

Superior